ECM
MANUFACTURE

ECM E61 FLOW PROFILE VALVE
-Assembling Instructions

Important Note:
Let your machine cool down before assembling the ECM E61 FLOW PROFILE VALVE. And unplug it from the power supply.

Step 6
Press the bushing pointing at your desired direction for the closed position onto the spindle

Step 5
Close the valve by rotating the bolt clockwise completly.

Step 7
Screw the Ballgrip in and tighten it by hand

Step 1
Unscrew the Mushroom with an open-end wrench sized 36mm across flats. Be careful to avoid scratches.

Step 2
Screw the new profiling valve P1025 in, at the position of the Mushroom

Step 3
Unscrew the Screw with a 5mm-hexkey

Step 4
Mount the Pressuregauge P1027 where the hexkey-screw were inserted. The Teflonseal of the screw has to be used, it is recommended to use FDA-approved thread sealing too.

Caution: Do not fasten the gauge to tight, to avoid damage to the thread.

Step 8
Exchange the spring to the delivered P1029-Spring

Step 10
Insert the Valvespindle in the prebrew-zylinder and reassemble it to the lower brewgroup

Step 9
Unscrew the prebrew-zylinder at the lower brewgroup with an open-end wrench sized 36mm.